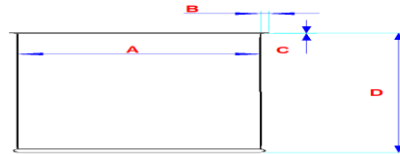




WINTERGLOED B.V.

TECHNICAL SHEET CAN SIZE 73X37X73 120g

Module : CO09SC202204FO
 Date of issue: 02/01/2023
 Revision: N°3 of 21/11/2022
 Format : 73 X 37 X 73 120g
 Wea: Suitable for contact with food



Parameters	unit	Body	EASY OPEN END
Diameter A	mm	72.8 0.0 +0,15	72.8
Inner lacquer	g/m2	Epoxy Painted +Zno 6.0 +/- 1	Organosol 13/14 + epoxy 5.0 /6.0
External lacquer	g/m2	raw	Epoxy 5.5 +/- 0.5
Thickness	mm	0.15	0.19
Metal		TH520	TH520
Weight of body	g	12.30 0.0+/-0.3	Weight of EOE 10.5 +/-0.3
Inner side stripes		Polyester powder	
External Side strip		N.a.	
Can height D	mm	37+0.00- 0,30	
Creasing profile		continuous	
Flange C	mm	2.45 +/- 0.25	
Capacity	ml	120	
Storage conditions		Store in a cool, dry place without foreign material.	
Category		Primary packaging suitable for sterilization	

Pallet

	N° layers	cans per layer	N° of cans per pallet
	29	288	8352

The variations in the tinned electrolytic band (BSE) and the chromatic electrolytic band are those specified in EN 10202:2004.